CLAIMS

[1] A plasma etching method of performing plasma etching to an object made of silicon in a treatment chamber, said plasma etching method comprising:

introducing, into the treatment chamber, etching gas which includes fluorine compound gas and rare gas; and etching the object by energizing the etching gas into plasma state.

- 10 [2] The plasma etching method according to Claim 1, wherein the etching gas further includes one of oxygen (O_2) gas, carbon monoxide (CO) gas, and carbon dioxide (CO_2) gas, and the fluorine compound gas is sulfur hexafluoride (SF_6) gas.
- 15 [3] The plasma etching method according to Claim 2, wherein the rare gas is helium (He) gas.

5

20

30

- [4] The plasma etching method according to Claim 3, wherein a volume of the helium (He) gas introduced into the treatment chamber is equal to or more than 30% of a total flow rate of the etching gas.
- [5] The plasma etching method according to Claim 4,
 wherein an inside wall of the treatment chamber is made of an
 insulating material.
 - [6] The plasma etching method according to Claim 5, wherein the insulating material is one of quartz, alumina, an aluminum matrix with alumite treatment, yttrium oxide, silicon carbide, and aluminum nitride.
 - [7] The plasma etching method according to Claim 2,

wherein the etching gas further includes chlorine (Cl₂) gas.

[8] The plasma etching method according to Claim 7, wherein a volume of the chlorine (Cl_2) gas introduced into the treatment chamber is equal to or less than 10% of a total flow rate of the etching gas.

5

20

25

30

- [9] The plasma etching method according to Claim 1, wherein the fluorine compound gas is one of sulfur 10 hexafluoride (SF₆) gas and nitrogen trifluoride (NF₃) gas, and in said energizing into plasma state, electricity having a frequency that is equal to or more than 27 MHz is supplied to the etching gas.
- 15 [10] The plasma etching method according to Claim 9, wherein the rare gas is helium (He) gas, and a volume of the helium (He) gas introduced into the treatment chamber is equal to or more than 80% of a total flow rate of the etching gas.
 - [11] The plasma etching method according to Claim 1, wherein the etching gas further includes polymer forming gas, and the fluorine compound is sulfur hexafluoride (SF₆) gas.
 - [12] The plasma etching method according to Claim 11, wherein the polymer forming gas is one of octafluorocyclobutane (C_4F_8) gas, trifluoromethane (CHF_3) gas, octafluorocyclopentene (C_5F_8) gas, and hexafluorobutadiene (C_4F_6) gas.
 - [13] The plasma etching method according to Claim 1,

wherein the fluorine compound gas is sulfur hexafluoride (SF_6) gas,

and in said energizing into plasma state, electricity having a frequency of 500 kHz is supplied to the etching gas.

5

10

20

- [14] The plasma etching method according to Claim 1, comprising etching the object by using etching gas which includes one of oxygen (O₂) gas, carbon monoxide (CO) gas, and carbon dioxide (CO₂) gas, and uses sulfur hexafluoride (SF₆) gas as the fluorine compound gas; and then further etching the object by using etching gas which includes polymer forming gas and uses sulfur hexafluoride (SF₆) gas as the fluorine compound gas.
- [15] The plasma etching method according to Claim 1, wherein the fluorine compound gas is tetrafluoroethane (CF₄) gas.
 - [16] The plasma etching method according to Claim 15, wherein the rare gas is Ar gas.
 - [17] The plasma etching method according to Claim 16, wherein a volume of the Ar gas introduced into the treatment chamber is 50% to 90% of a total flow rate of the etching gas.
- 25 [18] The plasma etching method according to Claim 1, wherein the etching gas is energized into plasma state by an inductively coupled plasma (ICP) method.
- [19] A device which etches a silicon substrate,
 said device forming a trench in the silicon substrate using the plasma etching method according to Claim 1.